

SOUTH PRODUCTION NOTES

Jan 8, 2016
11-7 Shift Notes

BASF EMPLOYEES

46 Last Recordable
101 Last Lost time

SAFETY Notes: Check the walkways for ice and treat with icemelt. Some slippery spots have been found around the site, especially near roof gutter downspouts.

Title V Notes: Trimer – Trimer is on ORP. The Chem tank probe has been replaced. See your Group Leader if you have any questions.
CTO – is still in manual, continue to stay above 25% SP or it will kick out

#1 MED / D 0713:

Started running on afternoons, still having issues with getting powders transferred. We had the feed screw kick out on us tonight quite a few times. We are getting some un dried material out of the dryer. Bodmann asked us to raise the temps 10 deg to 140. Continue to monitor on mids. Do not increase the speed on the extruder to above 60 hz until IMC can correct the issue. Still need low level probe on miners installed, but is not needed for this product.

#1 RC / Clean for D 0713:

Started feeding on afternoon shift. We are getting a lot of fines off the calciner, Bodmann has been notified and asked us to continue. The low strength in the first few batches was known and we are hoping to get better material with the current batches.

MUST FEED BAGS IN BATCH ORDER

#2 MED line / Styrene next

Installed auger #28. Auger #13 is on the floor behind #2 extruder and can be used next when we need a change out about 100,000# into the run.

Need to finish vacuuming out the bottom of the mixer. The other portion of Justin's e-mail was completed.

WOW for plugged drain. Line to start around the 11th.

Powder room scales have been calibrated.

#2 RC/:

Okay to start cleanup.

#3 MED line / AL 3945:

Continue making batches. Upped acid from 25 to 27 #'s.

Please keep a close eye on the ammonia and nitric additions.

#3 RC / AL-3945:

Continue feeding. No issues.

Cutter disconnect hammer was fixed so that a LOTO could be performed. WOW to replace.

#4 RC / Cu-0226:

Holding for more material.

There is one bag of the next size material that has been repacked and is staged by #4 RC. Hold this bag until we start up the next run.

#5 RC / Catoxid:

Continue feeding.

Purge air regulator was functioning properly as it was programmed. Found the damper was almost shut on DC. Got opened back up.

#6 RC & Dryer / D 0765 then Cleaning:

Continue clean up.

Last partial drum has been hand-picked and is 37 lbs. It is sitting by #6 calciner. The suction gauge was recalibrated. It is currently reading .07. Keep an eye on the suction. The suction/syntron cutoff in the control room was changed to -.10 in order to compensate for the change.

West Pfaudler / D 4601

Done drying. We are holding so that we can run #1 Calciner. Engineering to let us know when to start back.

East Pfaudler/ Cleaning:

Pfaudler has been cleaned and lid has been put back on.

6 Tank: Tank empty

Valve fixed. There was a screen and band clamp in the valve.

7 Tank: D-0226 Solution

Pumped out the solution in this tank. We have 2 totes worth on the 2nd floor to be used in the next run.

National Dryer / D-5206.

Schirmer finished soda blasting. Hold for next product.

PK Blender / Catoxid

PK is leaking from the shower caps need to T/S further. Holding until problem is resolved.

Use Cardboard sleeves for all bags. All bags are to be only filled $\frac{3}{4}$ full to prevent overfilling and spills. Please do not use water to seal caps or end seals. If we have issues with the blender leaking stop production and we will address the issues.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank. Gauge should be set at 3.5 and 4.25

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / AI 5645:

Done with testing do not need to staff

Tower 6 / AI 5645:

Done with testing do not need to staff.

Repacking in screening room:

North Screener / DPT-0101:

Cleaning??

South Screener / DPT-0101:

Cleaning??

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508:

Screener is functioning. Continue on.

Inspected loading method and operators should not be stabbing material to try to break up. They need to take shallower scoops and the material will scoop fine.

Milling V 2046: N/A

Harrop Kiln / AI 3920:

Will need to get lit sometime this week.

Building 27 Belt Filter:

Current strike is running vary slow. We will probably be filtering thru the night.

Operator needs to call Pettry in the morning with an update.

WOW for leaking vacuum pump.

Glycol pump was pulled and will be sent out to be repaired.